1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Hexane

Product Number : 296090
Brand : Sigma-Aldrich

Supplier : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO  63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052
Emergency Phone # (For both supplier and manufacturer) : (314) 776-6555
Preparation Information : Sigma-Aldrich Corporation
Product Safety - Americas Region
1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

**OSHA Hazards**
Flammable liquid, Target Organ Effect, Irritant, Teratogen

**Target Organs**
Peripheral nervous system., Kidney, Testes.

**GHS Classification**
Flammable liquids (Category 2)
Skin irritation (Category 2)
Eye irritation (Category 2B)
Reproductive toxicity (Category 2)
Specific target organ toxicity - single exposure (Category 2)
Specific target organ toxicity - single exposure (Category 3)
Aspiration hazard (Category 1)
Acute aquatic toxicity (Category 2)

**GHS Label elements, including precautionary statements**

**Pictogram**

Signal word

**Hazard statement(s)**
H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 + H320 Causes skin and eye irritation.
H336 May cause drowsiness or dizziness.
H361 Suspected of damaging fertility or the unborn child.
H371 May cause damage to organs.
H401 Toxic to aquatic life.

**Precautionary statement(s)**
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260  Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P281  Use personal protective equipment as required.
P301 + P310  IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
P305 + P351 + P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P331  Do NOT induce vomiting.

HMIS Classification
  Health hazard: 2
  Chronic Health Hazard: *
  Flammability: 3
  Physical hazards: 0

NFPA Rating
  Health hazard: 2
  Fire: 3
  Reactivity Hazard: 0

Potential Health Effects
  Inhalation  May be harmful if inhaled. Causes respiratory tract irritation. Vapours may cause drowsiness and dizziness.
  Skin  May be harmful if absorbed through skin. Causes skin irritation.
  Eyes  Causes eye irritation.
  Ingestion  May be harmful if swallowed. Aspiration hazard if swallowed - can enter lungs and cause damage.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Hexane</td>
<td></td>
</tr>
<tr>
<td>CAS-No.</td>
<td>110-54-3</td>
</tr>
<tr>
<td>EC-No.</td>
<td>203-777-6</td>
</tr>
<tr>
<td>Index-No.</td>
<td>601-037-00-0</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

  General advice  Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.
  If inhaled  If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.
  In case of skin contact  Wash off with soap and plenty of water. Consult a physician.
  In case of eye contact  Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
  If swallowed  Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

  Conditions of flammability  Flammable in the presence of a source of ignition when the temperature is above the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking.
Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products
Hazardous decomposition products formed under fire conditions. - Carbon oxides

Further information
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Flash back possible over considerable distance. Container explosion may occur under fire conditions. Use explosion-proof equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Hexane</td>
<td>110-54-3</td>
<td>TWA</td>
<td>50 ppm</td>
<td>USA. ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td>Remarks</td>
<td></td>
<td></td>
<td></td>
<td>Central Nervous System impairment Eye irritation Peripheral neuropathy Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Danger of cutaneous absorption</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>50 ppm 180 mg/m³</td>
<td>USA. NIOSH Recommended Exposure Limits</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>500 ppm 1,800 mg/m³</td>
<td>USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>The value in mg/m³ is approximate.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>50 ppm 180 mg/m³</td>
<td>USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000</td>
</tr>
</tbody>
</table>
Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Immersion protection
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: > 480 min
Material tested: Camatri® (Aldrich Z677442, Size M)

Splash protection
Material: Nitrile rubber
Minimum layer thickness: 0.2 mm
Break through time: > 30 min
Material tested: Dermatri® P (Aldrich Z677388, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 873000, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an Industrial Hygienist familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Form liquid
Colour colourless

Safety data
pH 7.0
Melting point/freezing point Melting point/range: -95 °C (-139 °F)
Boiling point 69 °C (156 °F)
Flash point -26.0 °C (-14.8 °F) - closed cup
Ignition temperature 234 °C (453 °F)
Autoignition temperature 234.0 °C (453.2 °F)
Lower explosion limit 1.2 % (V)
Upper explosion limit 7.7 % (V)
Vapour pressure 341.3 hPa (256.0 mmHg) at 37.7 °C (99.9 °F)
176.0 hPa (132.0 mmHg) at 20.0 °C (68.0 °F)
Density 0.659 g/mL at 25 °C (77 °F)
Water solubility insoluble
Partition coefficient: log Pow: 3.90 - 4.11
Relative vapour density no data available
Odour no data available
Odour Threshold no data available
Evaporation rate 15.8

10. STABILITY AND REACTIVITY

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
Vapours may form explosive mixture with air.

Conditions to avoid
Exposure to moisture may affect product quality.
Heat, flames and sparks. Extremes of temperature and direct sunlight.

Materials to avoid
Oxidizing agents

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity
Oral LD50
LD50 Oral - rat - 25,000 mg/kg

Inhalation LC50
LC50 Inhalation - rat - 4 h - 48000 ppm

Dermal LD50
no data available

Other information on acute toxicity
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
Eyes - rabbit - Mild eye irritation

Respiratory or skin sensitization
no data available

Germ cell mutagenicity
no data available

Carcinogenicity
Carcinogenicity - rat - Inhalation
Tumorogenic:Carcinogenic by RTECS criteria. Tumorogenic Effects: Testicular tumors.

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
Overexposure may cause reproductive disorder(s) based on tests with laboratory animals. Suspected human reproductive toxicant Suspected of damaging fertility.

Teratogenicity

no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
Ingestion - May cause damage to organs through prolonged or repeated exposure. - Nervous system

Aspiration hazard
May be fatal if swallowed and enters airways.

Potential health effects

Inhalation May be harmful if inhaled. Causes respiratory tract irritation. Vapours may cause drowsiness and dizziness.

Ingestion May be harmful if swallowed. Aspiration hazard if swallowed - can enter lungs and cause damage.

Skin May be harmful if absorbed through skin. Causes skin irritation.

Eyes Causes eye irritation.

Signs and Symptoms of Exposure
Prolonged or repeated contact with skin may cause:, defatting, Dermatitis. Contact with eyes can cause:, Redness, Blurred vision, Provokes tears. Effects due to ingestion may include:, Gastrointestinal discomfort, Central nervous system depression, Lung irritation, chest pain, pulmonary edema, giddiness, slowed reaction time, slurred speech, Headache, Dizziness, Drowsiness, Unconsciousness

Synergistic effects
no data available

Additional Information
RTECS: MN9275000

12. ECOLOGICAL INFORMATION

Toxicity

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 2.5 mg/l - 96.0 h

Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 3,878.00 mg/l - 48 h

Toxicity to algae EC50 - Chlorella vulgaris (Fresh water algae) - 12,840.00 mg/l - 3 h

EC50 - SKELETOMA - 0.30 mg/l - 8 h

Persistence and degradability
no data available
Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 1208 Class: 3 Packing group: II
Proper shipping name: Hexanes
Reportable Quantity (RQ): 5000 lbs
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 1208 Class: 3 Packing group: II
Proper shipping name: HEXANES
Marine pollutant: No

IATA
UN number: 1208 Class: 3 Packing group: II
Proper shipping name: Hexanes

15. REGULATORY INFORMATION

OSHA Hazards
Flammable liquid, Target Organ Effect, Irritant, Teratogen

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

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SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

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Pennsylvania Right To Know Components

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New Jersey Right To Know Components

n-Hexane

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information
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